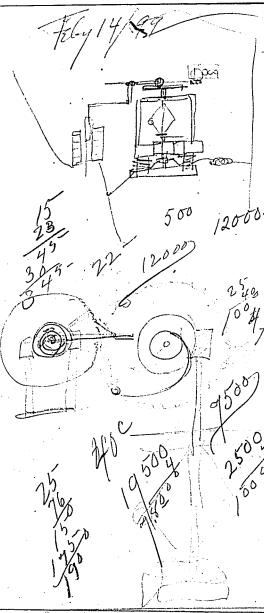
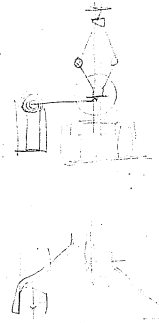
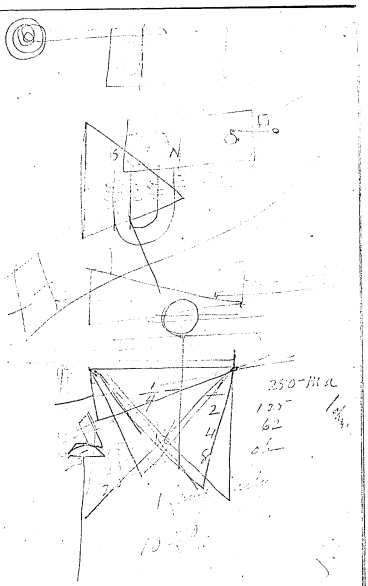
Notebook, N-99-02-14

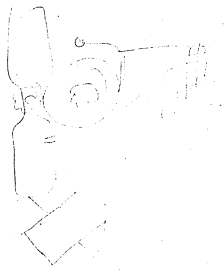
The one dated entry in this notebook is from February 1899. All entries are by Edison. At the beginning of the book are notes and drawings relating to electric meters. Most of the book contains notes and drawings pertaining to cement rock and the production of cement, including cost estimates for cement manufacture. There are also notes regarding the production of phosphoric anhydride and phosphoric acid, possibly as a by-product of Edison's ore milling and cement technologies. The pages are unnumbered, and several pages have been removed from the book. Approximately 120 pages have been used.

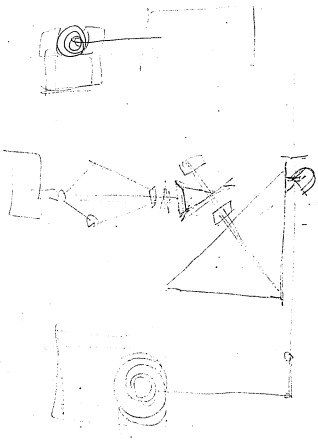
N-99-02-14

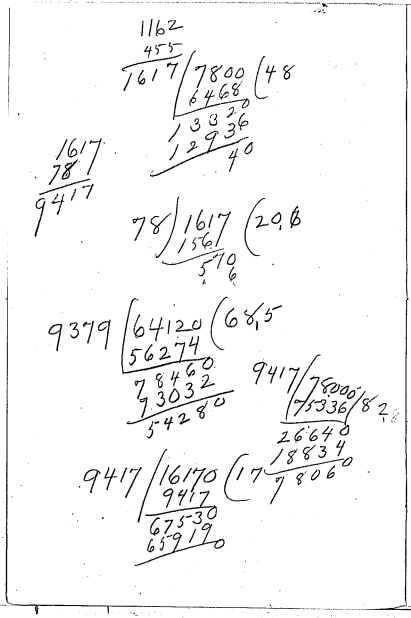












333 / 8404 (252
666
1744
1665
79

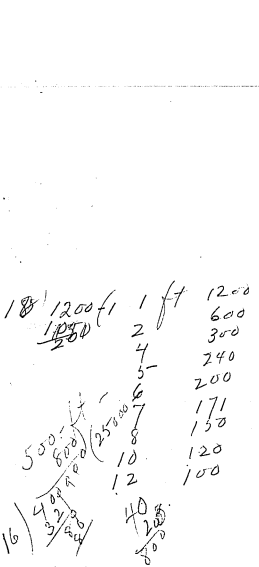
22/7 (3.142
70
60
40
455
48836 (172
455
3286
3185
101

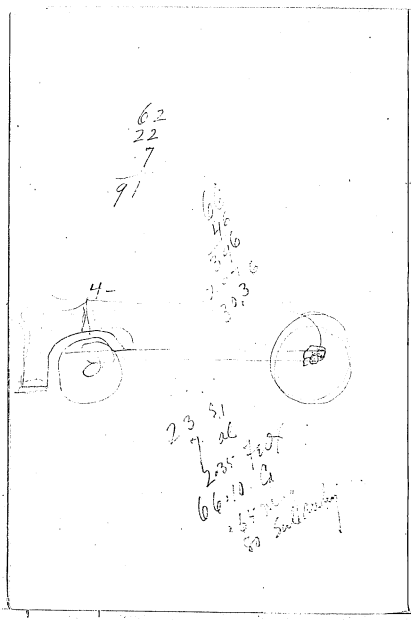
797 / 6412 (804
6376
36

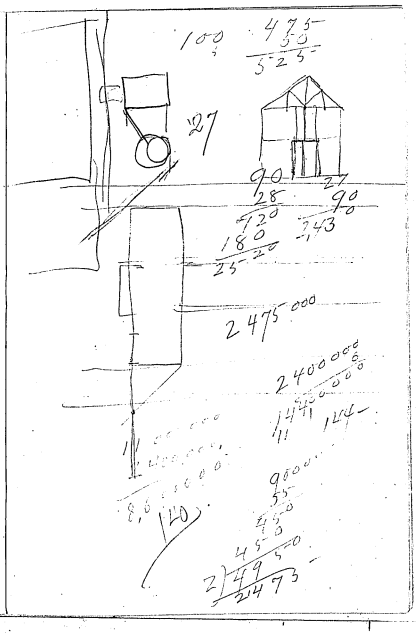
1162
455
1617 / 4550 (2.81
3234
1316
1293
2270
2233

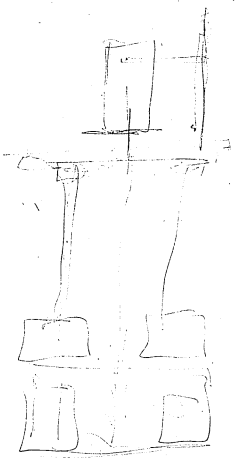
3330 / 27 2170
2446 797
8840 2967 / 7970 (2.7
8561 7934
111-1 27% al to S. 1936
111 " 28.1 " 780
114 " 27.6 1780
1558

		Si	al	Ca
114	Hole 1	1617	733	7152
114	3	1422	877	73.31
114	4	1558	812	72,01,









60 Rods
16 feet each

20 | 893 tons
80 | 44.6
93
80
13

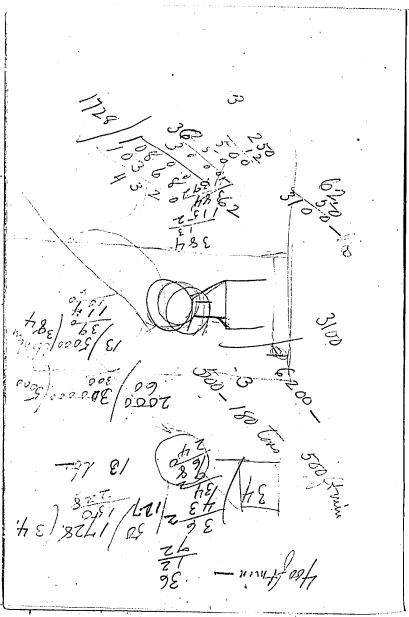
47 tons hour

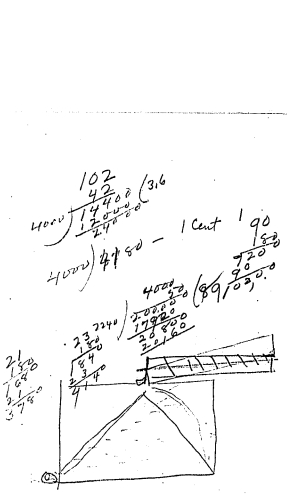
Architect 5000.

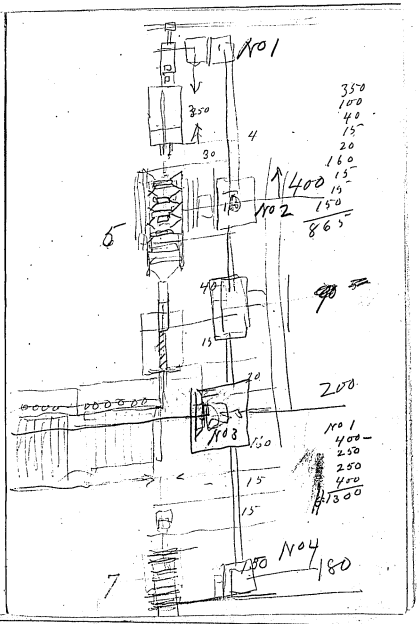
1000
2000
3000
2240) 7000 (893.
6720
2800
2240
5600
4480
1120

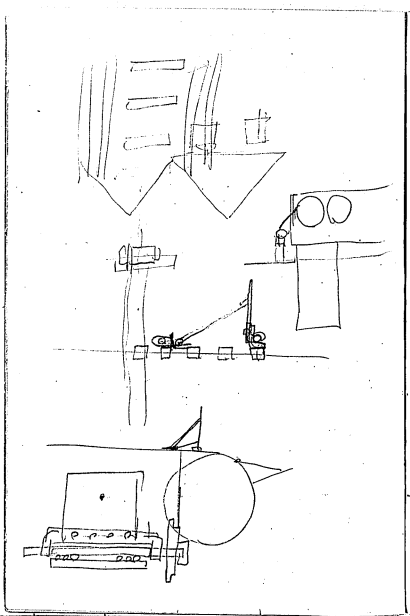
47
2
94 tons Norcross

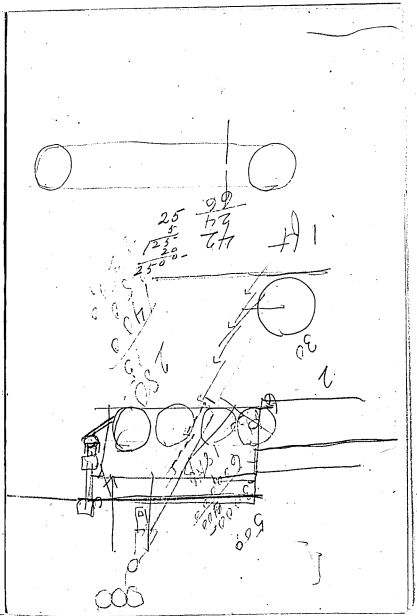
10 50

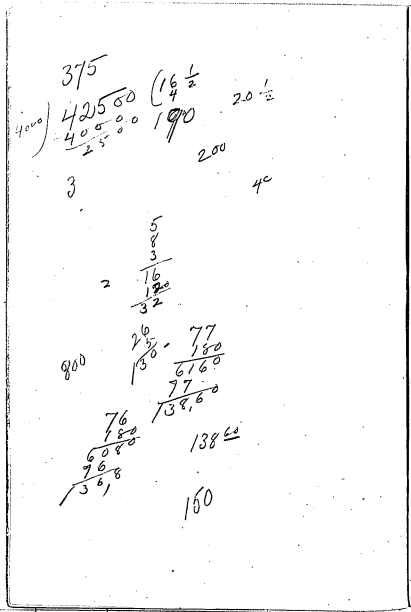


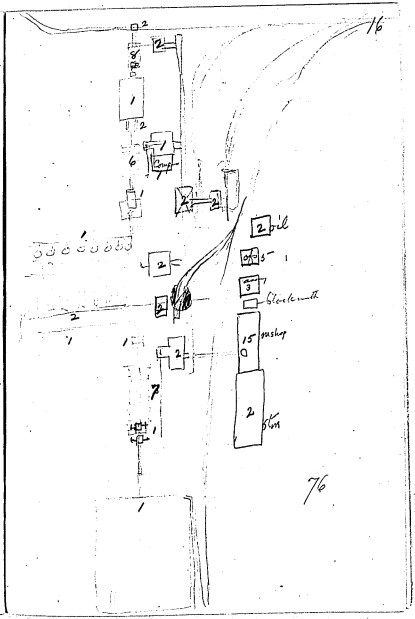


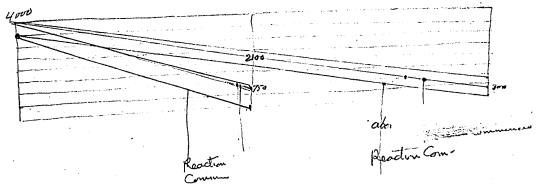

No 1
No 2
No 3
No 4
1400
200
180
7






375
4000) 425 00 (16 1/4
400 0
25 00
190
20 1/2
200
3
4c
5
3
16
2
32
800
77
180
616 0
77
138,6 0
76
180
684 0
76
8
3 6 1
138 co
150


16
2
1
2
6
2
2
2
2
2 bil
2
2
Blacksmith
2
15
0
pasting
2
Gum
76



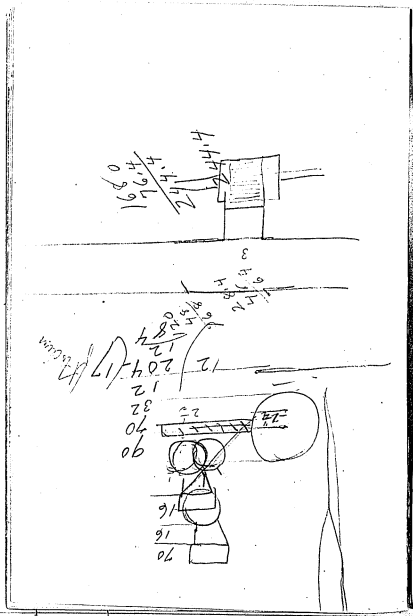
100 deg 24 sec

60 | 68 (2.8

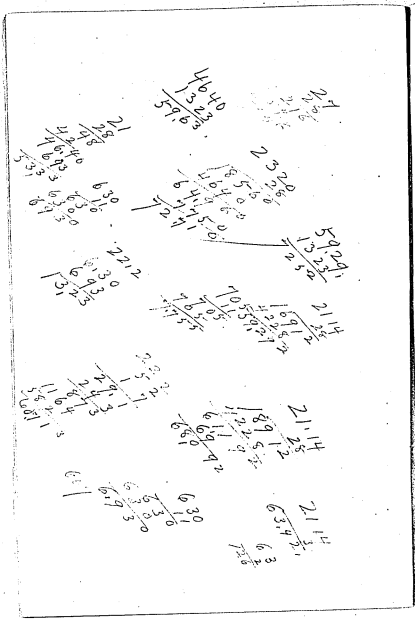
120

48

Reaches Reaction in about 4m in Long 2 mm in short.



S. at
1268 1022 3698.29
102) 1268 (12.4
102
2640
2448
192
3698.29
1268400
1022
4976.51
62.79
6.93
19.67
89.39
126
378
102
204
126 810
37.5 27
19.4 19348
3998
384.4
19.4 21.14
6.30
211"
60
12684.0
1022 1268.6
1224
24 sec per 100 deg-
28.4
66.04
56
396.24
330.20
369.29
28.4
32.0
60.4
27.1
B.50
24
20
140
1680
24
60



10 12

10 h 400. tw

175
16
105-0
175
280
65

50

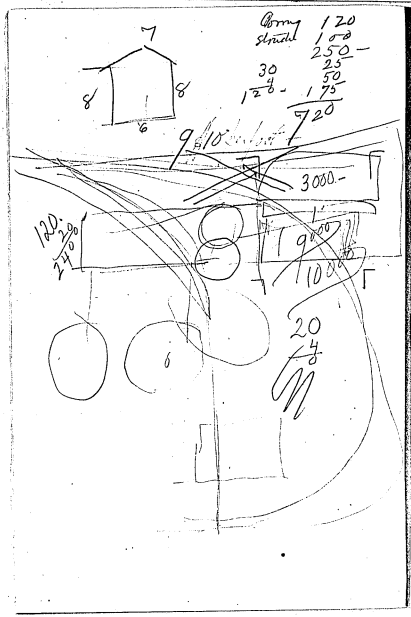
100.
600 30
3000

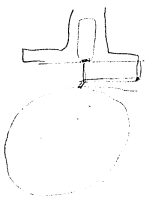
65 2/175.
87

175
165
260
173

15/2600
210
160
50

100


Army
Shirt
120
100
250 -
25
50
75
20
30
120 -
150
720
3000 -
120.
240
270
20



2.200 .60 -

20 / 720. / 36
60 / 22
12 / 72
72
72

1 Ton 60 per ~~7.00~~	1.00.
Crushing to rewash screening	.03
Drying -	.03
Crushing to 150 mesh -	.08
Acidifying -	02
Handling Tails -	.03
2200 lbs 50 Baume acid at 7.20. ton	7.92
Steam -	.02
Water	.01
Filtering -	03
Evaporating - 12000 lbs water. 2 Cords wood - 765	1.50
~~Washing~~ Melting -	05
General on 2000 tons	05
Wear & tuel	15
Gas Capes Etc	03
Dry en	
	1095 4

2165

28

2900
165
2635

850 / 2240 (2.63
1700
5400
5100
3000

615 / 1100 (1.78
615
4850
4305
5450

263
11
263
263
2893

850 / 1100 (1.29
850
2500
1700
8008
7165

Product
615 lbs phos anhy.
850 lbs glac phos acid -

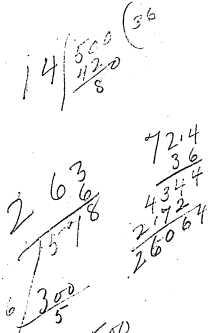
at say 11.00 Contra

1.78 cents per lb of anhydride
1.29 " " glacial -

Requires 2.63 tons 60% Tri Calcl
to make ton glacial -

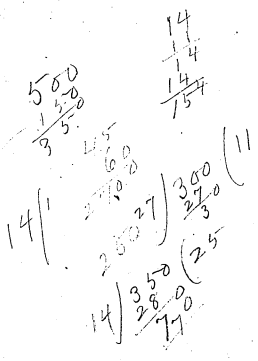
Cost 28.93 per ton glacial

Ton glacial Contains
1617 lbs phos anhydride
2240 lbs Contains 72.2% phos anhydride
Short 1bs 80.18%



nearly equals 6 tons of
14 unit phos acid at
$7 mill —
at 2¢ dollars ft —
for Super of 14 —
+83 for glacial —
for 14 units ft only 50 cents
frt to Germany on
2.63 tons 60% is
15.78 —
or 1 1/1 ton glacial —
6 dollars —

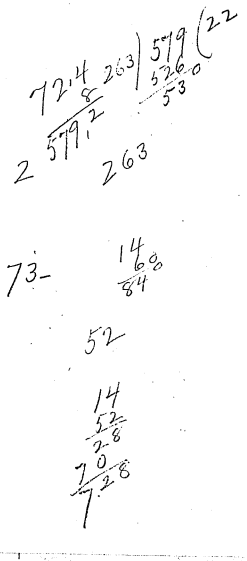
There are 72.4 units in ton
glacial —



At Cost Charleston makes
~~25 Casks per week at this~~
~~cask per week makes~~
~~for use of 14 units of~~
1,50 for rock to make enough
Super carrying 14 units of his
Carbonic - as they sell
to 6 at 7- probably make a
profit of 2- leaves
350 for mfg or a cost
for mfg ~~of cost~~ of 25 cents a
unit or

presumably it costs this in
England -

Cost of glucose in England
dead cost 3600



or say 50 cents per unit
any part of England or Germany
Dry mixing with chalk to
14 units would cost,

Chalk 25
Mixing 5
30
14 728
7.58 at farms
dead Cost

If we add 8c unit profit
it would make it 60 percent
or 870 at farms as
Cost to seller—
or a profit of 2.20, per
ton of 60% rock to us

14 | 260400 (11457
140 25
120 572 8
112 5
84 2291 4
80 6 4 2 5
84
140
140
0

350.

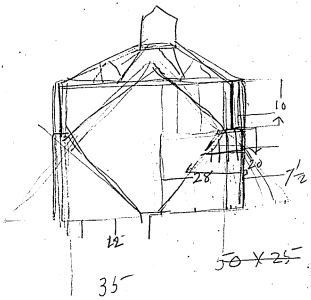
28

420 ft long

28
20
560
4200
1120
2240
23520
25200
260400

420
60
25200

18600 | 40
440



35

~~50 X 25~~

350

14 | 260400 (18,600 15 X 6
140
120
112
84
140
0

30

4650 —

72

2.63

458
80
0
509

72) 3664
3601
640
648

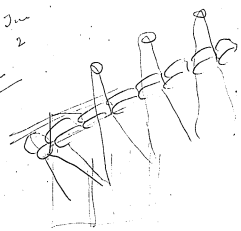
2

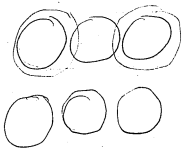
36.44

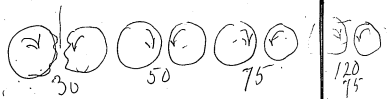
1425
2850
1800
1650
445 —

1

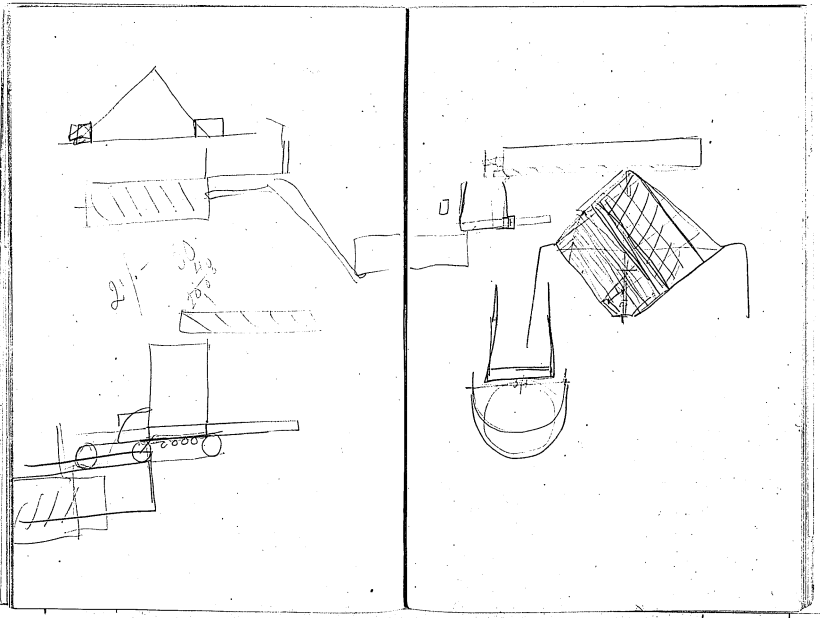
2 3.00
3 2
4 -
5

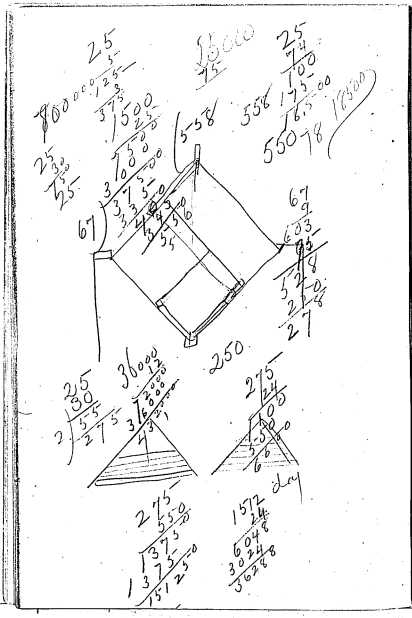


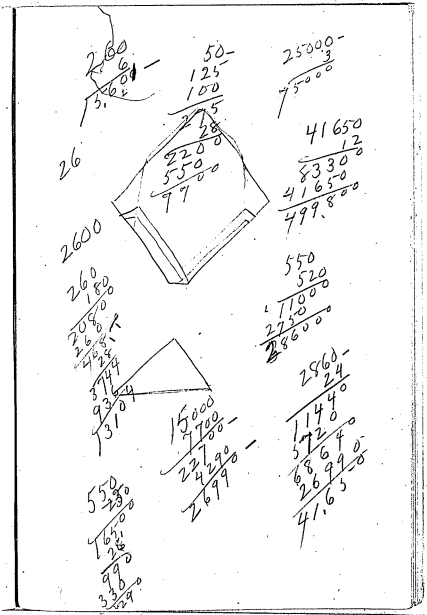


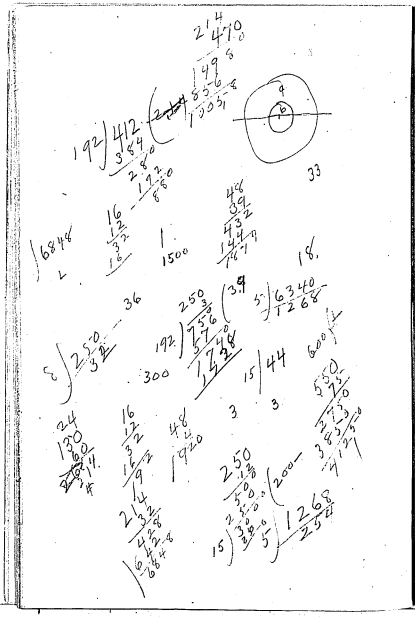


120
75
50
30
275







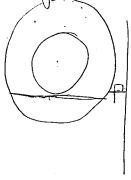


12 dia – 1/10 wt 1875 Lbs
1000
1800
Special – Endurolight = 5 / 4675
935

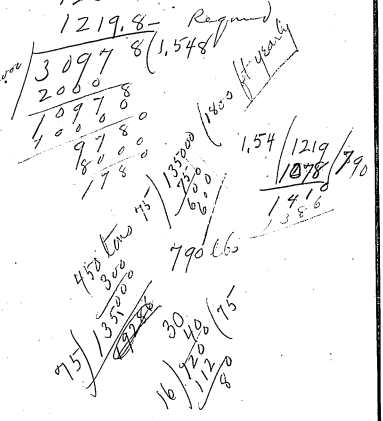
Torque of Turning at Cutter – 1/5th – 250 p/min 935 Lbs 2HP

Load 4280 to feed 20 ψ screw, 50% 6340 Lbs min
1/5 bearing friction – 1268 Lbs friction at 93/4 HP
Cutting To above the forward 1/5 of Chuck
254 Lbs
8 1/2 HP

Speed of 3" shaft at 100 Revs 25 t min
6000 Lbs torque at pulley 9"/foot
9,175
8.50
2,100
20,25

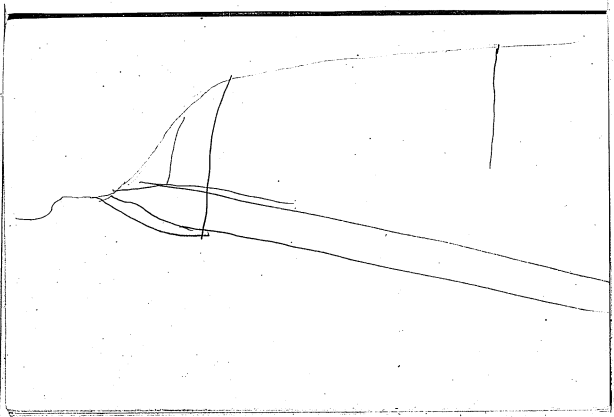


4370 lbs Sulphur
158.6 " ac =
1282.4 " " Lime —
1219.8 Required



1' 20 8·3
100 166

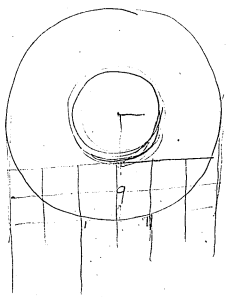
25% - 67 1⅔ —
67
49 -

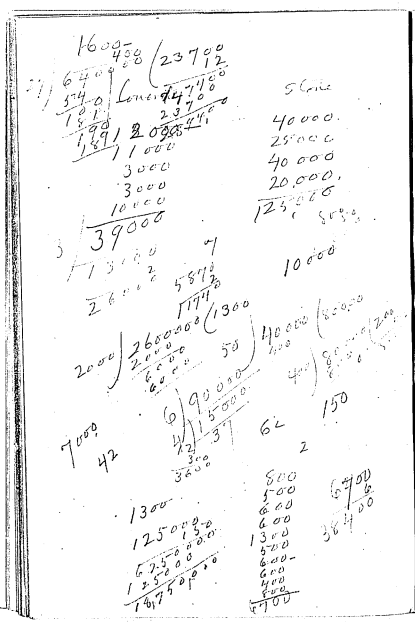


180 circles

6 to

9 to.

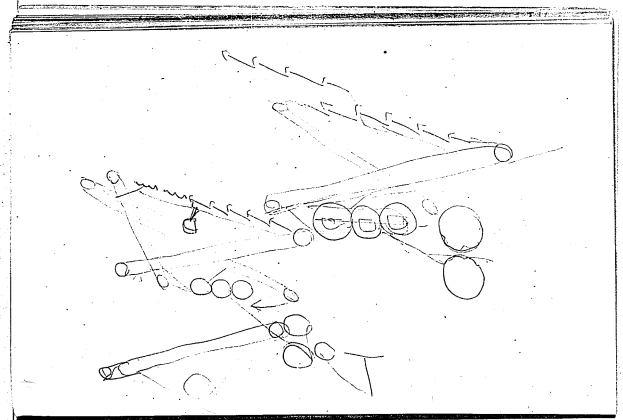


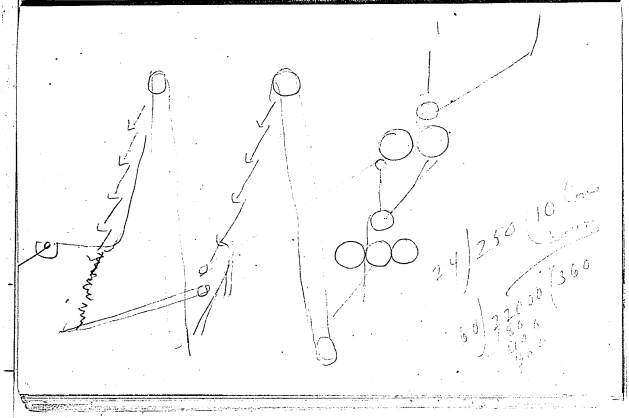


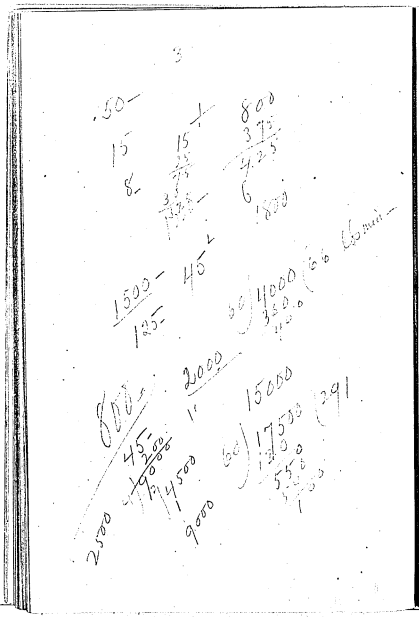
Cement 12000
Sand 7000
stone 3500
Rubble - 1000
17200 -

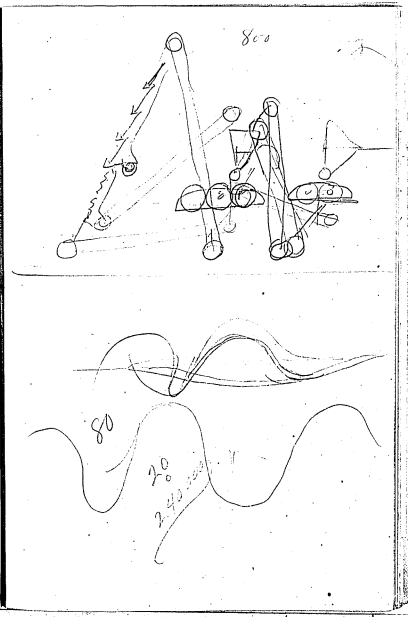
Labor- Stone 10000
Concrete - 6000
16000
17200
1200
331

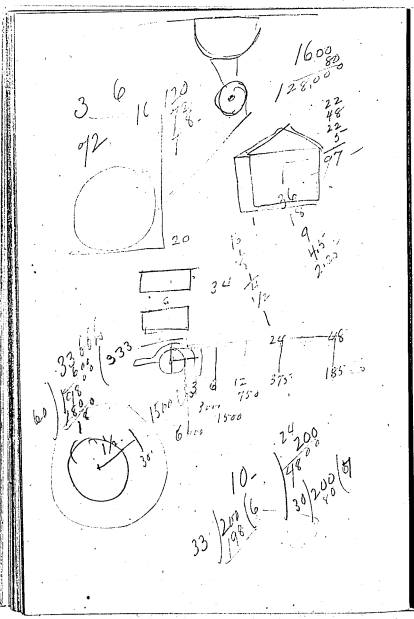
grading + clearing 5000
$38200 -

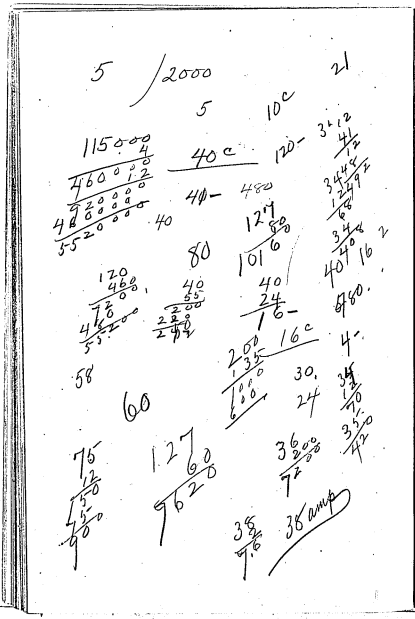


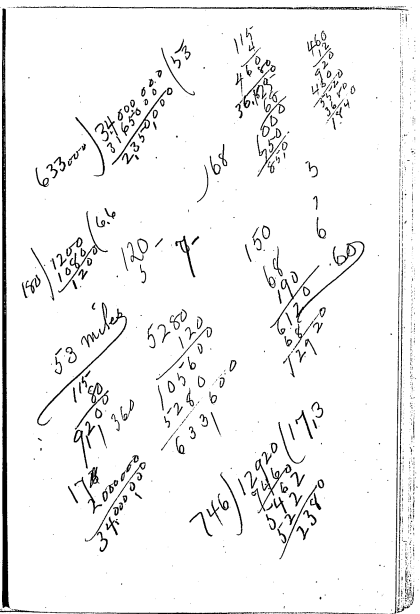

24 | 250 | 10
60 | 22000 | 360

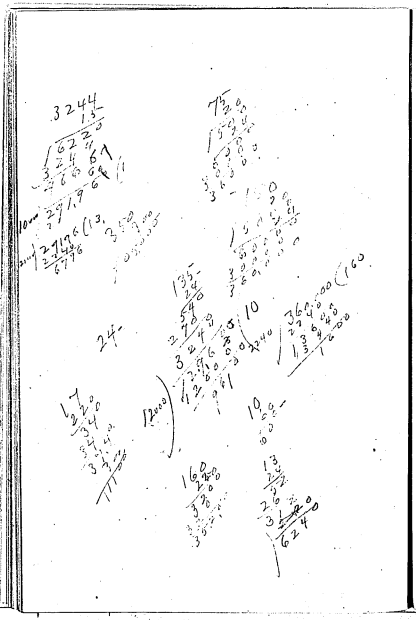







38 amps


53 miles



Loss on 16 sq cylinder 1" magnesia 135 ft
long 3244 sq ft 400 deg - 13000 heat U min
or about 75 lbs coal ½ hours
~~Bare~~ Bare 10 times more ~~lbs~~ 750 lbs Coal
per hour - ~~or~~ 10 Rounds
Uncovered 65 160 tons daily 390 tons
or 100 ~~tons~~ tons coal covered
at cover 62 10 ton daily 300 daily
~~11 tons when~~ difference 62 tons to pay
with only 3" uncovered 10 tons

3244 sq ft —
1.5 BTU per ft 1" mag per min · 400 deg
13 lbs 312 lbs day 20 revolutions
3 tons daily — Bare 30 tons

18.4 lbs per cwt
1 cwt

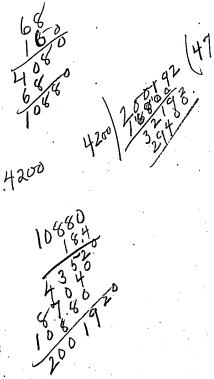
190 | 3500 (18.4
1900
1600
1400
200

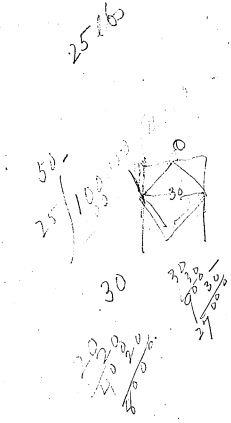
38 | 133000
114
190
190

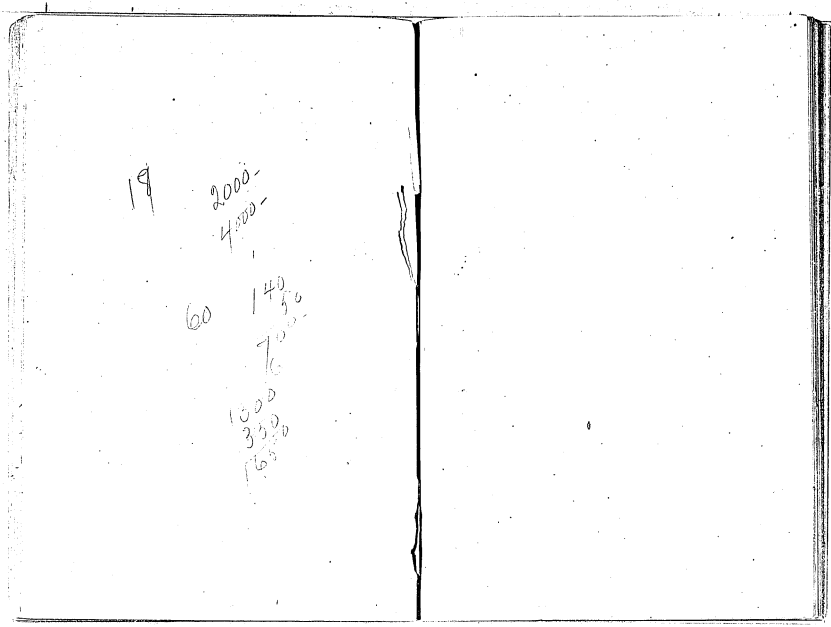
75 tons 74
3500

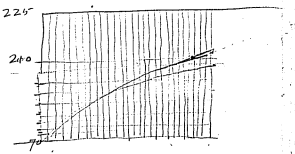
1800
74
10
720
1260
200
1331
1

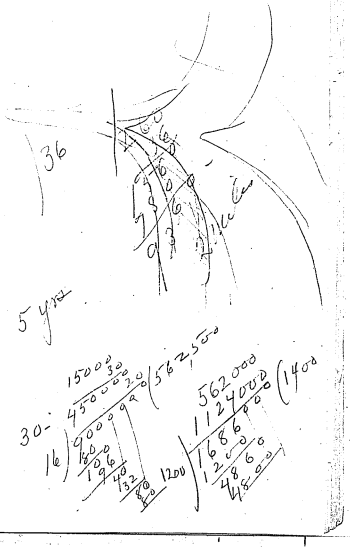
Mallard Rubber
Linseed Oxby Metacaid -
Burd Lime -
Molasses
Honey -




25 16
50
25
30
30



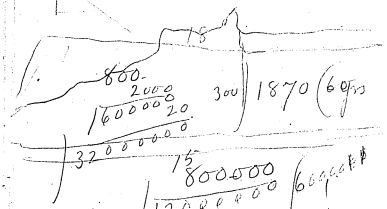

225
240

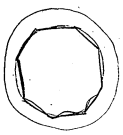

36
5 yds
30-
16)
1500
450000
4000
1600
1506
1440
1200
(562500
562000
112400
1600
1686
1200
4800
4800
(1400

90
2 zero
18000000 (225000
16) 36000000
32
40
32
80
80

1200) 225000 (187.
1200
105000
96000
9000
9

187 days
2
374





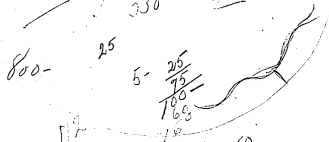
130 tons

400000
60
24000

400
240
160

23
3
69

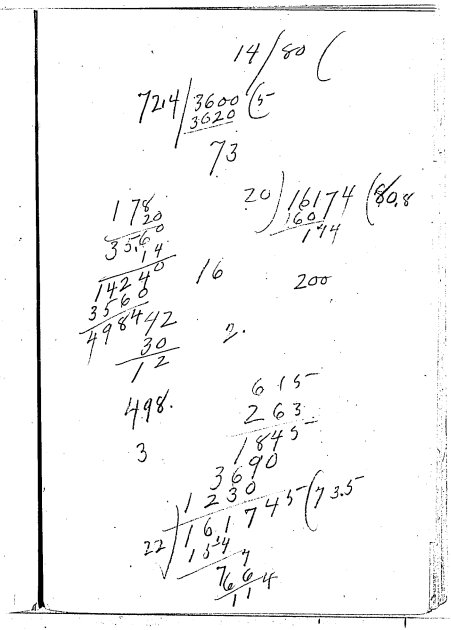
150 ft / 10
330

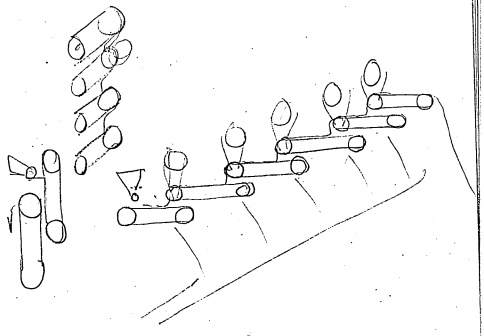


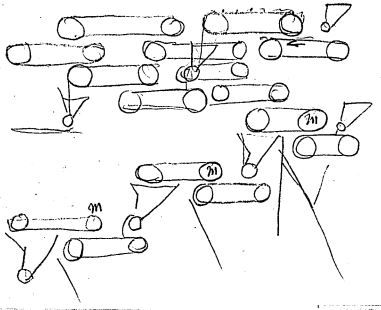
2 months
130
23
390
260
297

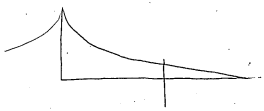
75
63
12
1 5 months

3000 / 400) 15000 (37.
1200
3000
2800

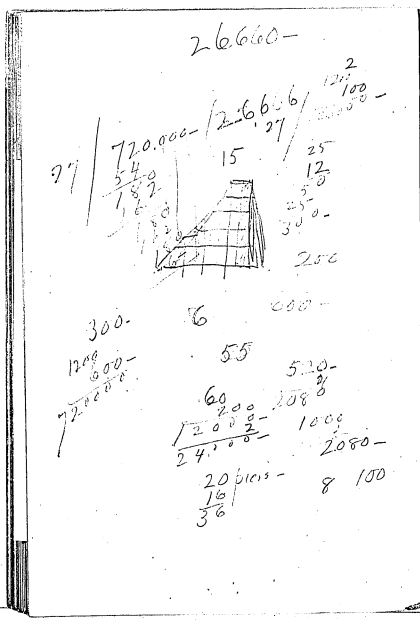






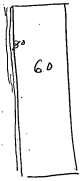


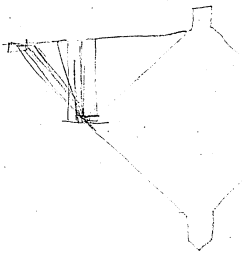
220
70

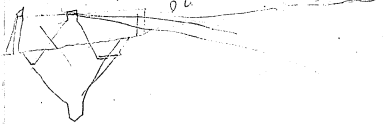


for 5 seconds - 5/100 at
80 - 5 sec hours go

5





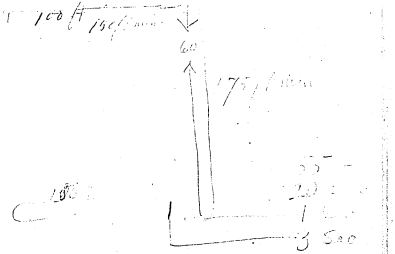


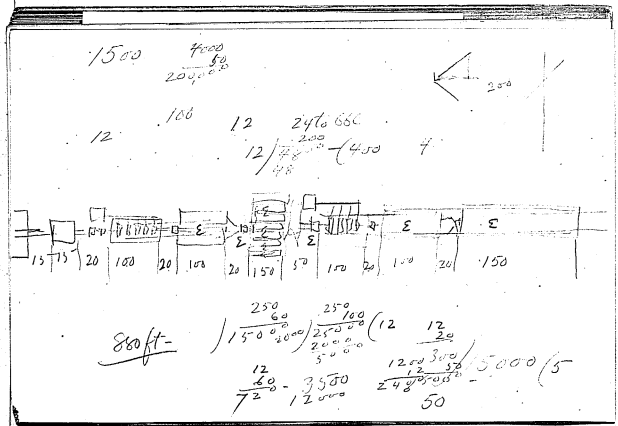
$2\frac{1}{2}$ minutes –

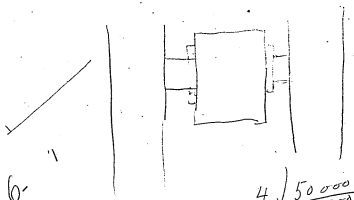
60/600,000/10

10 tons min

25 tons

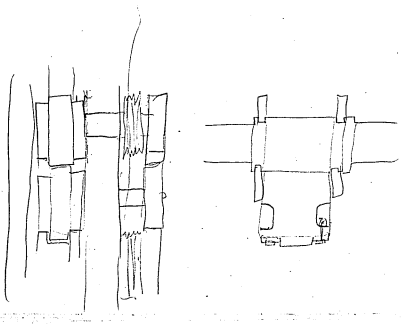






6.

4 | 50000
33mo | 125000000 (3790
99000
260000
264



$107,350
107,750
4 | 16 | 0 | 0

~~30000~~ ~~30000~~

ne 51500
up - 51250
102,750

103 30 500
30 11

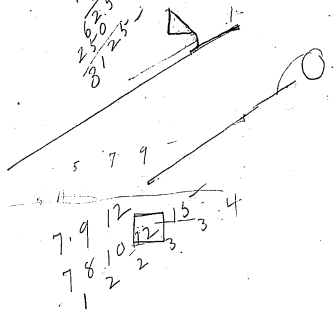
103 5 50
5 15

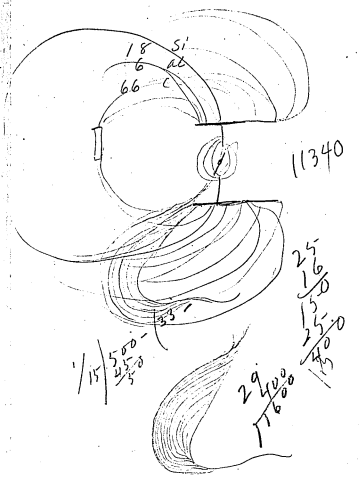
5 1025 5 50
5 12 3

103

2

104





1 50
2 100
4 200
8 400
16 800
32 1600
64 3200
128 6400
256 12800
512 25600
1024 51200
2000 101000
4000 202000

368

40 Miles — K

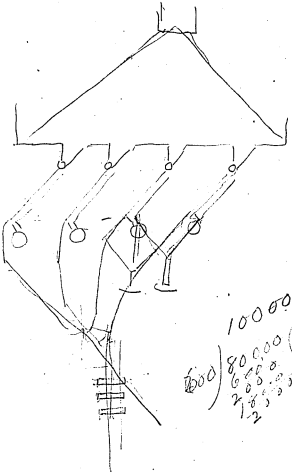
Permanganate
Peroxide
Chromic acid
Chloric acid
Perchloric acid
Nitric acid

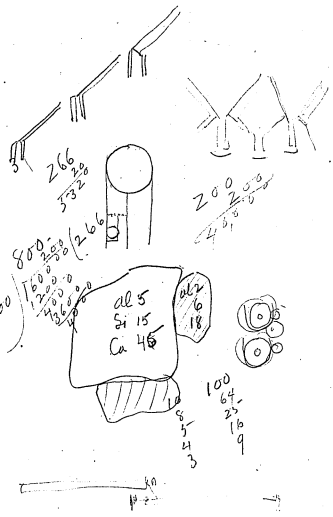
186
88
55
39
31 3168
28
21
18
16
12
9
8
7
6
5
4
3
2
1

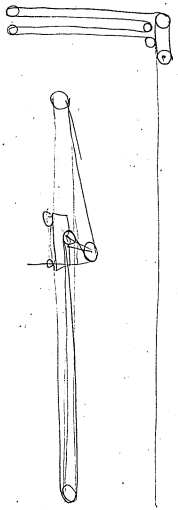
1 50
2 100
4 200
8 Double length Circle Magnetic Polarization

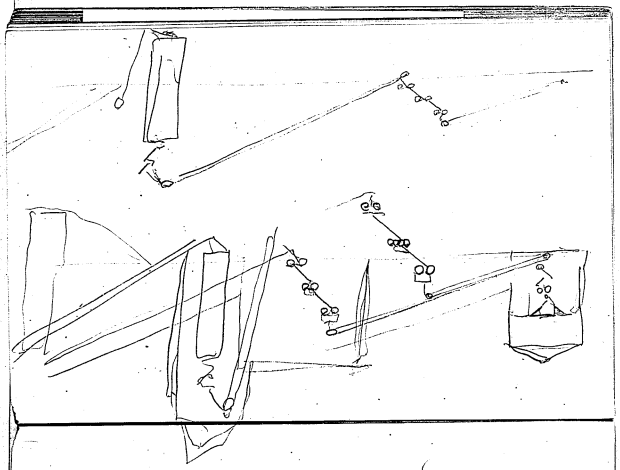
10 500
50 50
100

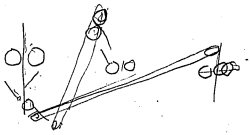
Van Eng
Quantum Computer
Dallas Plano Connect

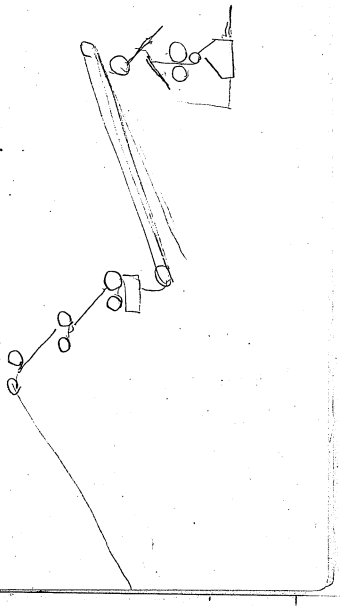


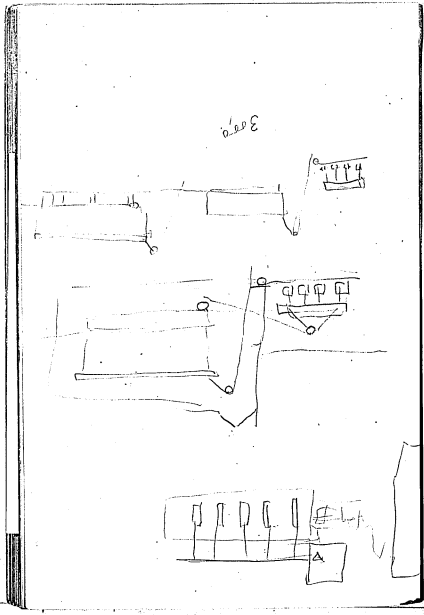

Al 5
Si 15
Ca 46
Al 2
6
18

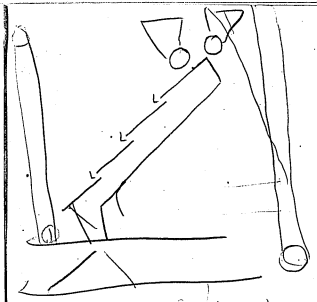




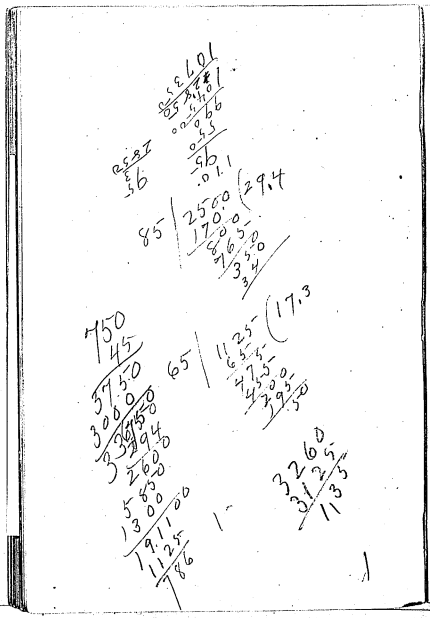








8 · 12000 / 1.500



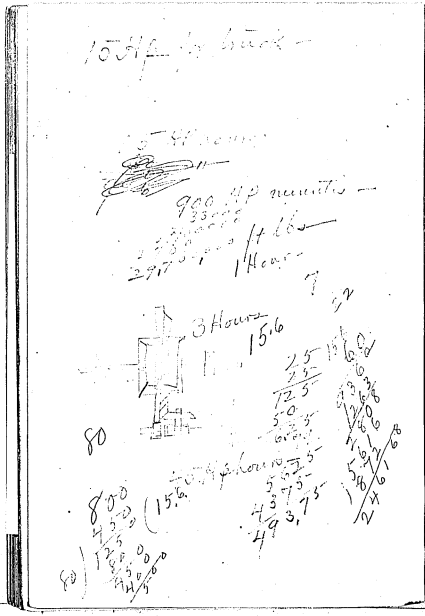
1690
150
100
450
200
60
475
3125

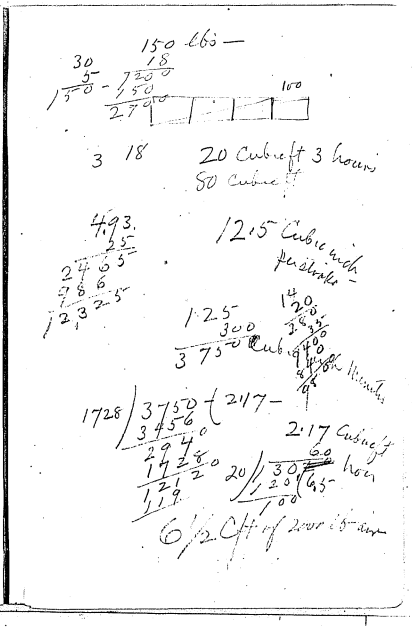
16.90
25
10
25
10
0

1690

196
46
2
92
46
552
225
777
46
316
276
40
4

1690


3 Hours
80


100
3 18
20 Cubic ft 3 hours
50 Cubic ft
12.5 Cubic inch per stroke
1728
2.17 Cubic ft
hour

Shipping -

Steam Coal	50,00,
for clinker	198.00
Oil -	12,00
Waste	2,00,
CP Supplies -	50,00,
Clinker rolli -	35,00,
	8,00
Screens	50 00
Lining & plate	150,00,
Steel Wear	15,00
Dryer Coal -	20,00
Grease	12,00,
Taxes -	12,00,
Assay office	40,00
Shipping	50,00,
Machine Shop supplies	100,00
General Dep	804 00

3

4300 / 80400 (20
8000
400

800
3
2400
20
2240 / 4800 (22
4480 220
320 - 44
- 44

220
50 90
4000 198,00
2240 / 200000 (90
201 60

10000
6 600

6000 lbs [illegible] —

4 miles = 352 ft/min

6.14 Hp —

352 friction 33000

Say 8 1/2 Hp —

6.1

6.6

6 1/2 miles —

50 ft - in

5 ft in

4.6

8 1/2 Hp —

grade 5 ft in 100

hence rise at 4 miles hour

17 ft - 4 ton

4.6 Hp but 66% Efficiency

6.1 Hp — hence

8.5 — shall

~~74.6 - Hp~~ —

1400 / 12 / 2800 / 14000 (4.12 / 4000 / 16810 / 16800 / 10

for 4000 bbls Crude rock
$168.00 —
4.12 Cents bbl —

$130 — other wages
3.25 bbl — 1 shift
1.45
3 00
0.45

4000 / 13000 (3.25 / 12000 / 10000 / 10000 / 20000

10 1/2 Cents

Sac
wages cost
all others 20 1/2

31 Cents bbl —

Finishing Mill

1 Dry Basin Washers –

2 [illegible]	400
2 m Coal Crushers	350
2 Oilers –	300
1 Scraper	175
1 cleaner	125
1 Clinker	150
2 Levers –	400
1 Mixer men	150
1 Under Stock house	150
1 Weigher	200
1 Assay boy	100
2 Roll men	300
1 Screen	175
1 Conveyer & Elev	150
Clinker Roll 1	150
2 Bk Clinker	300
1 Screen	175
1 Elevator	150
1 Roll Turner	250
1 cooler	150
	4300

2 7

1 Stock House	435
4 cleaners	150
1 Screener for tool	500
1 Engineer	125
2 firemen	300
1 Coal passer	375
1 Loco yard	125
1 Brakesmen	200
8 yard men	150
1 yard foreman	750
1 Carpenter	250
10 Machinist	225
4 Helpers	2250
1 Oil house	500
1 Electrician	325
1 Pipefitter	300
1 Blacksmith	250
1 Mach Shop foreman	150
1 Supt	350
1 asst Supt	1000
	500
	12975

$129.75

2
5
5

10c ton — 1400 ton —

CP Locomotive

[illegible]	1,50
[illegible]	150
3 Rolls	450
Dynamo	200
Brass	150
Top	150
[illegible]	150
Cabin	125
[illegible]	375
[illegible]	100
[illegible]	200
Carman	150
	23.75

1.69 — per ton last

1400 / 2375 (1,69
1400
9750
9400
1350

Say 12 Cents

99
15 / 92
30 / 15
30
38
23

4000 / 19800 (49 5c
16000
38000

150 lbs per ton
Trucks 2 4
Load 2
60

40 cents —

175 ton

125
50
73
14000
3000

23
9
207

400 / 2240 (5 6, 2 9
2000
2400
5 6
168
1793 1

207
3000
1000

1000 lbs to a load